



4" (100mm) Production Vise Columns

Clamping Forces:

Torque		Clamping Force	
ft. lbs	Nm	lbs	kfg
20	27	3,600	1,630
30	41	4,500	2,040
40	54	5,300	2,400
50	68	6,200	2,800
60	81	7,200*	3,250*

* Recommended Maximum